

## **CAST ACRYLIC SHEET**

## Catalogue

Signage / Construction and Display

SHANGHAI WEITA
INTERNATIONAL TRADING CO.,LTD.



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## **ABOUT WEITA ACRYLIC**

SHANGHAI WEITA INTERNATIONAL TRADING CO., LTD was founded in 2012.

As a member of Shanghai Chamber of Commerce for Import and Export, we engage in the field of selling chemical products and are one of the authorized agents of MITSUBISHI Chemical to sell MMA/MAA and other methyl-chemicals in China.

In order to strengthen the partnership, we will be committed to promoting cast acrylic sheets to global market by OEM on the basis of existing business, which are produced by excellent and experienced domestic enterprises and conform to world's standard.

We focus on high quality and view creating value for customers and an international brand as our own duty.

WEITA is looking forward to cooperating with you!







**REACH** 











#### **GENERAL CAST ACRYLIC SHEET**

It has good transparency, chemical stability, weather resistance and nice appearance, it is easily processed, which has been widely used in advertising light boxes, signs, handicrafts and so on.

In order to remove the pungent smell that may be produced during the process of cutting, polishing and long-term storage in the warehouse, we develop this kind of humanized scented acrylic sheet to be more environment-friendly.



#### **Characteristics:**

- Optical transparency
- High impact resisitance
- Lighter than glass of the equivalent thickness
- UV-resistant
- Good thermal stability
- Low water absorption
- Easy to handle
- Broad thickness range
- Wide range of standard and special colours



## Applications :

- Company signs
- Neon signs
- Shop fitting
- Displays
- Gift articles
- Furniture
- Social distancing protective guard
- Architecture & Infrastructure

## **Processing:**

- Pringting
- Sawing
- Drilling
- Laser
- PolishingBonding
- Hot bending
- Thermoforming

## Transparent, Translucent & Opaque Sheet

COLOR	SIZE (mm)	THICKNESS (mm)
CLEAR LIGHT TRANSMITTANCE 93.6%  BLACK/RED/YELLOW/ GREEN/WHITE/PINK, etc.	1230*1830 1230*2430 1250*1850 1220*2440 1250*2450 1270*2470 1270*2450 1290*2510 1340*2560 1550*3050 1660*2660 2050*3050 2100*3100	1.8-35
FROSTED	<ul> <li>1220*2440 (SINGLE / DOUBLE SCRUB)</li> <li>1250*2450 (SINGLE / DOUBLE SCRUB)</li> <li>1270*2490 (SINGLE / DOUBLE SCRUB)</li> <li>2050*3050 (SINGLE SCRUB)</li> </ul>	

Speical Conditions:other thickness, size can be produced to order but are subject to special conditions (min.Order quantitities, production lead times and price surcharge)





## **OPTICAL CAST ACRYLIC SHEET**

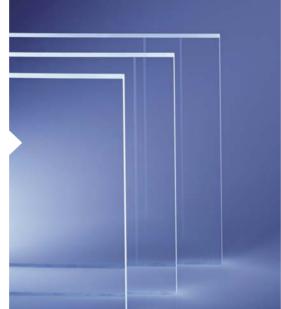
Compared to counterparts of this industry, our products' light transmittance can be up to 96% and that is why Optical Grade Acrylic Sheet is the basic material of Light Guide Plate. Because of the high light transmittance and not yellowing in the daily use of 5 - 10 years, they can be widely used in indoor-outdoor advertising signs, swimming pools aquariums and other fields.

COLOR	SIZE (mm)	THICKNESS (mm)
CLEAR LIGHT TRANSMITTANCE 96%	1220*2440 1250*2450 1230*2430 2050*3050 1550*3050	2.0-20

Speical Conditions:other thickness, size can be produced to order but are subject to special conditions

(min.Order quanitities, production lead times and price surcharge)











## **ANTI-FLAMING CAST ACRYLIC SHEET**

It means non-combustible or much slower speed to flame, and goes out automatically when it is away from flame.

A new kind of environmental protection material that integrates both the advantages of Acrylic sheet and PC: excellent hardness, chemical and impact resistance, lightweight and easy to fabricate and install.

It is widely used in construction projects which require demanding firefighting level.

COLOR	SIZE (mm)	THICKNESS (mm)
As requested	1220*2440 1250*2450 1230*2430 2050*3050 1550*3050	2.0-20

Speical Conditions:other thickness, size can be produced to order but are subject to special conditions

(min.Order quanitities, production lead times and price surcharge)



## **ALLOCHROIC CAST ACRYLIC SHEET**

It is a specially developed signage sheet which looks black by daylight and white when illuminated at night.

With the excellent transmittance and guaranteed high durability, it ensures an ideal performance for both indoor and outdoor signage from day to night.

COLOR	SIZE (mm)	THICKNESS (mm)
BLACK-WHITE BLUE-WHITE RED-WHITE	1220*2440 1250*2450 1230*2430 2050*3050 1550*3050	2.0-20

Speical Conditions:other thickness, size can be produced to order but are subject to special conditions

(min.Order quanitities, production lead times and price surcharge)



## LAYERED CASTING ACRYLIC SHEET

After being proportioned, the raw materials of not less than 2 colors are casted together in different layers successively. During the production process, glue will not be used for adhesion, so there will be no mark on our products. Our Layered Casting Acrylic Sheets can be widely used in medium and large indoor-outdoor advertising signs production, city show and other fields, which will endow your final products with vitality.

COLOR	SIZE (mm)	THICKNESS (mm)
A	1220*2440	: 15+5 18+6 24+5
As requested	1250*2450	15+5 18+6 24+5

Speical Conditions:other thickness, size can be produced to order but are subject to special conditions

(min.Order quanitities,production lead times and price surcharge)





## THE PHYSICAL PROPERTIES OF ACRYLIC

ITEM	DATA
DENSITY	1.19-1.20
ROCKWELL HARDNESS	: M-100
TENSILE STRENGTH	92-0 mpa
WATER (24HRS) ABSORPTION	0.3%
MODULUS OF ELASTICITY	28000-32000KG/CM2
ELONGATION AT BREAK	760KGS/CM2(RUPTURE BY PULL)
	. 1050KGS/CM2(RUPTURE BY BEND)
VICAT SOFTENING TEMPERATURE	105°C
THERMAL FORMING TEMPERATURE	140-180°C
COEFFICIENT OF LINEAR THERMAL EXPANSION	6*10-5CM/CM/°C
DIELECTRIC STRENGTH	20KV/MM
REFRACTIVE INDEX	1.49
LIGHT TRANSMITTANCE	92.00%(PARALLEL RAYS)
	93.60%(FULL RAYS)









## **RESISTANCE AGAINST CHEMICALS**

CHEMICALS		REACTION	
SULFURIC ACID (60%)		STABLE	
HYDROCHLORIC (30%)	:	STABLE	
NITRIC ACID (20%)	:	STABLE	
ACETIC ACID		DISSOLVE	
HYDROGEN FLUORIDE	:	NON-CORROSIVE	
CAUSTIC SODA (50%)	:	STABLE	
AMMONIA AQUA (18%)	:	STABLE	
AMMONIA AQUA (28%)	:	STABLE	
LODINE TINCTURE	:	EASY TO DYE	
CHLORINE WATER	:	BECOME DARK	



# PROPERTIES COMPARISON BETWEEN PMMA AND OTHER MATERIALS

PROPERTIES PRODUCT	PMMA	PC	P	S	PETG	ABS	PVC
RESISTANCE TO UV	; <b>*</b>	: 0	: >	:	0	: ×	: ×
RESISTANCE TO IMPACT	. 0	: <b>★</b>	: >	:	$\Rightarrow$	; <b>*</b>	: ☆
PROCESSABILTY	. 🌣	: ×	: >		×	. •	. ☆
RESISTANCE TO CHEMICAL	· ☆	: ×	: (	) :	$\Rightarrow$	. 0	∴ ∴
RESISTANCE TO SCRATECH	; <b>*</b>	: 0	: 7	:	0	: ×	: ×
OPTICAL PROPERTIES	: <b>*</b>	. 0	: (	) .	0	: ×	: ×

**CUTLINE:** EXTRAORDINARY  $(\bigstar)$  GOOD $(\diamondsuit)$  BETTER (ullet) ORDINARY  $(\bigcirc)$  BAD  $(\bigcirc)$ 



## **CAST ACRYLIC SHEET FOR SANITARY WARES**

Due to slow heat conduction, acrylic has a good warm-keeping effect. Even in cold winter, skin contact with an acrylic bathtub won't give people a sense of coldness. When bumping against an acrylic bathtub by accident, people usually won't feel an ache, which makes it an essential material for luxury bathtub. The good wear resistance of acrylic itself gives bathtubs a certain degree of self-recovery, which means if there are scratches on the surface, bathtubs can restore by itself. Furthermore, bathtubs made by acrylic are smooth, pure white, and easy to clean.



#### **Characteristics:**

Easy to shape
Good insulation performance
Glossy surface
Light weight

#### **Applications:**

Bathtub Swimming pool Shower trays

#### **Processing:**

Sawing
Drilling
Thermoforming
Tempering





## **MATTE SHEET**

COLOR	SIZE (mm)	THICKNESS (mm)
WHITE/ BLACK/ RED/ GOLD/ GRAY,etc	. 1000*1700 . 1000*1900 . 1050*2050 . 1270*2470 . 1400*2200 . 1660*1900	2.0-50

## **SWIMMING POOL SHEET**

COLOR	SIZE (mm)	THICKNESS (mm)
WHITE-BLUE WHITE-GRAY WHITE-BLACK	2200*2200 2300*2300 2520*2270 2540*2540	3.5-4.5

## **SHEET FOR APRON BATHUB**

COLOR		SIZE (mm)	THICK	NESS (mm)
WHITE/		950*2300	:	
BLACK/		950*2510 960*2500		
RED/ GOLD/		960*2700	. 2.0	0-50
GRAY,etc		970*2810 1000*3000		
	:	1000 3000	:	

Speical Conditions:other thickness, size can be produced to order but are subject to special conditions

(min.Order quanitities, production lead times and price surcharge)

## **GENERAL SHEET**

COLOR		SIZE (mm)		THICKNESS (mm)
	910*1780	1100*1900	1300*2160	
:	940*1680	1120*1850	1300*2800	:
:	940*1880	1130*1800	1320*2640	
:	960*1500	1130*1950	1370*1840	
:	960*1780	1130*2230	1400*2200	
:	960*1900	1140*1470	1480*1680	
WHITE /	960*1960	1140*1820	1500*1900	
BLACK /	1000*1570	1150*1950	1500*3000	
RED /	1000*1700	1150*2050	1550*2100	. 2.0-50
GOLD /	1000*1900	1200*2000	1550*2460	
GRAY,etc .	1020*1760	1230*2020	1600*1800	
	1030*1800	1230*2100	1630*1630	
:	1030*1950	1250*1860	1630*1730	:
:	1050*1900	1250*1900	1650*1900	
	1050*2050	1250*2050	1680*1880	•
	1060*1210	1260*2210	1700*2000	
:	1060*1500	1270*2470	1760*2040	
:	1070*1790	1280*1880	1760*2520	
:	1080*2080	1300*1900	1780*1920	
	1100*1570	1300*2100	1800*1800	

Speical Conditions:other thickness, size can be produced to order but are subject to special conditions (min.Order quanitities, production lead times and price surcharge)

